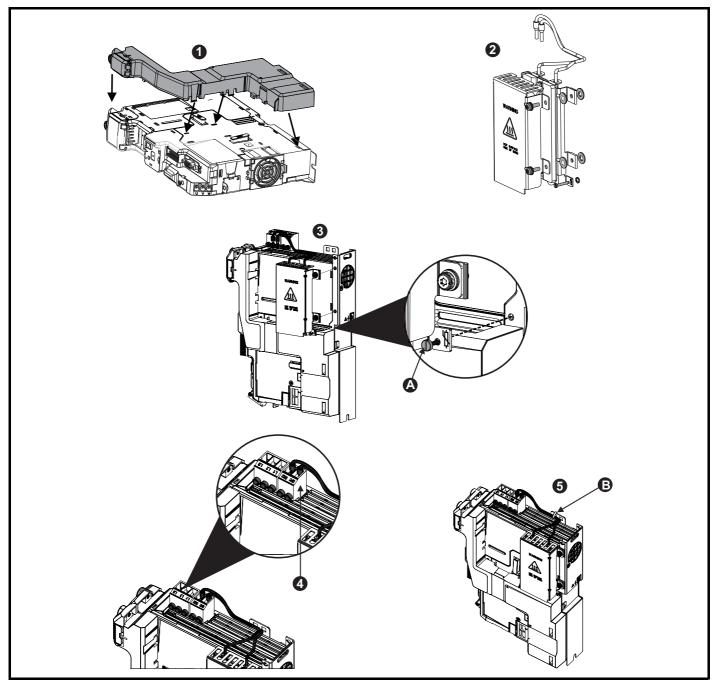
Digitax HD M75X Compact Braking Resistor Installation Sheet



The compact braking resistor must only be used with the Digitax HD M75X drive range.



- 1. Install SI-option module mounting kit (9500-1055).
- 2. Ensure four M3 washers and one M2 washer are present on the brake resistor assembly.
- 3. Secure the compact brake resistor assembly to the metal side panel using two M3 mounting screws. Attach and secure the M2 screw (A). Observe the following maximum torque:

M3 screws - 1 N m (8.9 lb in).

M2 screw - 0.3 N m (2.7 lb in).

- 4. Connect the brake resistor cables to terminals BR1 and BR2 on the brake terminal connector.
- 5. Secure cables to bracket (B).



The M2 screw forms part of the thermal protection system for the compact brake resistor and therefore **MUST** be fitted. Maximum torque 0.3 N m (2.7 lb in).



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